

**Quality Policy**

Valiant TMS is committed to enhancing customer experience by involving all stakeholders in the process of continuously improving effectiveness of the Quality Management System and further strengthening our global leadership in the industry through Excellence in Quality.



## Critical Component Inspection Data Requirement

In the event Valiant TMS prints specify...

**“\*\*CRITICAL COMPONENT\*\* INSPECTION DATA REQUIRED BY SUPPLIER”** (see example below) the supplier is responsible to provide this data with shipment of components.

This data can be delivered in the form of...

- a CMM report
- an excel sheet with inspection data filled in, i.e. inspector sign off, critical dimension, actual measurement result, pass/fail etc.
- Marked up print with sign offs and actual measurements.

Ensure that Valiant TMS PO number, item number, and detail number specified on document. As well, keep digital copy for your records.

Please ensure this requirement is completed and submitted in order to avoid any back charges if we are to inspect components due to lack of this data.

**Print callout.**

**\*\*CRITICAL COMPONENT\*\*  
INSPECTION DATA REQUIRED BY SUPPLIER**

**Inspection sheet example.**

ACCEPTANCE CRITERIA = 0 DEFECT							
Note: ALL measurement Tools required will be hand written in Column below.							
Feature	Critical Dimension Required	Units of Measure Inches / Metric	Measurement Tools required	Actual Dimensions Measured	Accept (Initials)	Reject (Initials)	Comments
1	Keyways						
2	Tapped Holes						
3	Angles (as per print)						
4	CWI Weld Inspection						
5	Dowels						
6	Hole Count						
7	Bore Size						
8	Overall Length						

For more information, please contact your Quality Department Representative.